



- SHOP NOTES:
- 1) ALL MATERIAL TO BE ASTM-A36
  - 2) ALL PIPE MATERIAL TO BE A53 GRADE B.
  - 3) ALL OPEN HOLES TO BE 1/16" UNO.
  - 4) GRIND BURRS & ROUGH EDGES SMOOTH
  - 5) SHOP PRIME PAINT AFTER FAB.

WORK THIS DRAWING WITH S-A-S10

Project:	-	Customer:	-
Scale:	NONE	Customer:	BOB M.
Date:	7/1/08	Checked by:	-
Description:	STACK-A-SHAFT		
		8900 STAIR WAY NE SALEM, OR 97305 (503) 390-8305	
		Drawing no:	S-A-S12